

1st SEM
ENGINEERING CHEMISTRY
BRANCH - MECHANICAL
NOT BOOK

(ORGANIC CHEMISTRY)

NASA

Topic - Aliphatic and Aromatic Hydrocarbon: | | |

Aliphatic Hydrocarbons :-

Definition :-

→ Aliphatic Hydrocarbons are non-aromatic organic compounds that can be either acyclic (open-chain) or cyclic (ring bonds).

ex:- They include alkanes, alkenes (one or more double bonds) and alkynes (one or more triple bond).

Properties :-

Aliphatic Hydrocarbons are generally less stable than aromatic compounds and tend to undergo addition reactions rather than substitution.

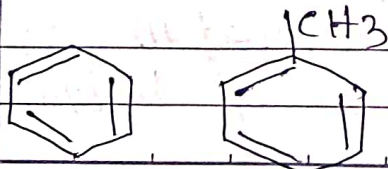
Aromatic Hydrocarbons :- (Definition)

→ Aromatic Hydrocarbons are cyclic compounds, most notably those containing a benzene ring, characterized by a delocalized π electron system.

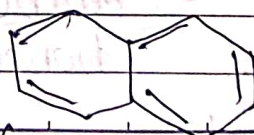
ex:- Benzen, toluene, and naphthalene are common example,

Properties :-

→ Aromatic Hydrocarbons are generally more stable than aliphatic Hydrocarbons due to resonance stabilization of the π electron system. They tend to undergo substitution reactions rather than addition reactions.



(Benzene)



(Polycyclic Aromatic Hydrocarbon)

Saturated and Unsaturated Hydrocarbons :-
Saturated Hydrocarbons (Alkanes) :-

→ These are Hydrocarbons where all carbon-carbon bonds are single bonds.

General Formula :- C_nH_{2n+2} (for open chain alkanes)

ex :- methane (CH_4), ethane (C_2H_6), Propane (C_3H_8),

→ Generally less reactive than unsaturated hydrocarbons, primarily undergoing substitution reactions,

→ All carbon atoms are sp^3 hybridized, bonding :-

Unsaturated Hydrocarbons :-

→ contain at least one double or triple bond between carbon atoms,

Type - alkenes :- contains a carbon-carbon double bond,

Formula :- C_nH_{2n}

ex :- ethane (C_2H_4)

→ more reactive than alkenes, undergoing addition reactions,

alkynes :- contains a carbon-carbon triple bond, Formula :- C_nH_{2n-2}

ex :- ethyne (C_2H_2)

Reactivity :- more reactive than alkenes, also undergoing addition reactions.

Bonding :- carbon atoms involved in double or triple bonds are sp^2 or sp hybridized respectively,

Difference between Aliphatic and aromatic :-

Aromatic compounds :-

① Aromatic compound contains a very high carbon to hydrogen ratio,

② Aromatic compound contains aromatic cyclic compounds are generally cyclic compounds

③ They burn with a sooty luminous flame,

④ They possess characteristic strong odour,

⑤ They are not attacked by normal oxidation and reducing agents,

⑥ These compounds easily undergo addition reactions with difficulty,

⑦ Aromatic compound never undergo elimination reaction

⑧ Aliphatic compounds contain generally low carbon to hydrogen ratio,

⑨ Aliphatic compounds are generally open chain compounds,

⑩ They burn with a clean non-luminous flame,

⑪ They generally do not have strong odours,

⑫ Unsaturated aliphatic compounds are easily attacked by oxidising and reducing agents,

⑬ Unsaturated aliphatic compounds easily undergo addition reaction but they undergo substitution reaction with difficulty,

⑭ Aliphatic saturated compounds undergo elimination reaction.

⑮ Aliphatic saturated compounds undergo substitution reaction.

⑯ Aliphatic saturated compounds undergo elimination reaction.

(IUPAC NOMENCLATURE) :-

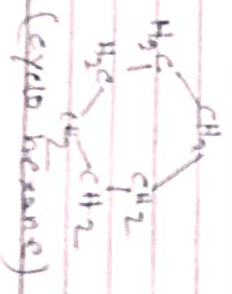
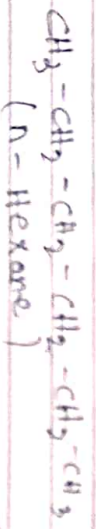
Alkanes, and cyclic alkanes :-

IUPAC :- International Union of Pure Applied Chemistry

IUPAC nomenclature system :-

→ In 1957 IUPAC ~~was~~ involved systematic names to organic compounds, following are the main points of this system

- 1) IUPAC system has set rules for naming organic molecules from represents structures
- 2) This system has its bases set rules for naming on the structure of compounds
- 3) Alkanes represent common names identify compounds while IUPAC names represents structure
- 4) Most important A interesting part this system is based on the number of the carbons in compound
- 5) IUPAC names of organic compounds has this main. yere can obtain Parents names only by counting the number of carbon considering the junctional group attach to it
- 6) IUPAC names of organic compound has 3 basic parts :-
 - 1) Carbon chain length,
 - 2) substitution (functional gp or others)
 - 3) chemical effect (type of compounds)



ALKANES :-

→ Alkanes are hydrocarbons that contains only single bonds,

common system of nomenclature :-

→ first four members of the series are known by their common name,

- 1C = methane (derived from methanol)
 - 2C = ethane (derived from ethal)
 - 3C = Propane (derived from propionic acid)
 - 4C = butane (derived from butyric acid)
- changes alkanes named from greek prefixes with 'ane' systems,
- 5C = Pentane ; 6C = Hexane ; 7C = Heptane (etc.)
- 8C = Nonane (derived from latin prefix)
- Isomeric alkanes in common system are different by the prefixes. n. iso & neo.

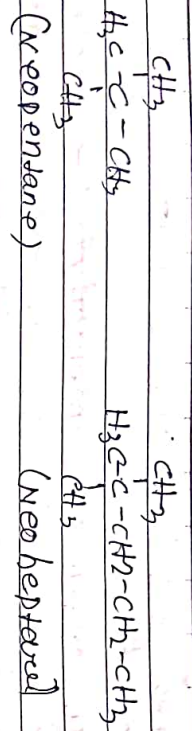
Prefix n :- Used for one continuous chain n-stands for normal or straight chain.



Prefix iso :- Used when a methyl (-CH₃) attached to second last carbon of continuous chain or one carbon attached to 3 other carbones,



Prefix Neo :- Used when two methyl (-CH₃) attached to second last carbon of chain or one carbon atom attached to 4 other carbones,

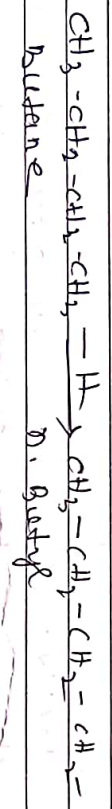
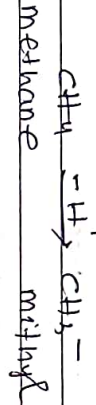
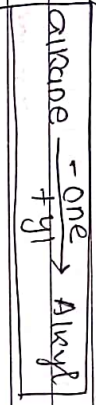


Alkane Alkyl groups: - when one hydrogen atom removed from an alkane its carbon as alkyl group



alkane alkyl group.

alkyl groups are named by dropping 'one' from the name of corresponding alkane & adding 'yl'



Non alkyl groups: -

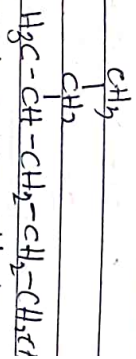
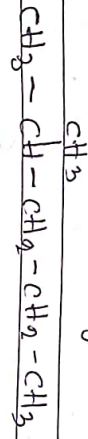
→ There some common non-alkyl groups: -

(as substitution on chains)

- Br = Bromo - NO₂ = Nitro
- Cl = Chloro - NO = Nitroso
- F = Fluoro - NH₂ = Amino
- I = Iodo - OH = Hydroxy

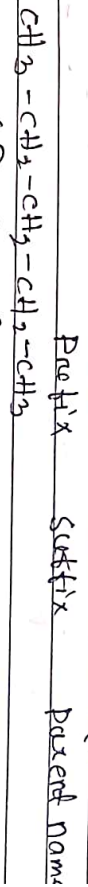
IUPAC RULES FOR NAMING ALKANES 1-1

Rule-1 select the longest continuous carbon chain



Rule-2 name the longest chain: Parent name chain by no. of carbon & add suffix 'one'

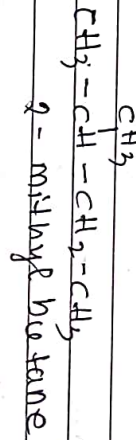
ex. No. of carbon alkane + one = Alkane



Rule-3 number the longest chain:

Numbering starts from that carbon or end which will give lowest number to carbon corresponding substitutions.

Rule-4: identify the substitution: Prefix the position of substitution with name of substitution into the parent name (number & name separated by hyphen (-))



Rule-5: -

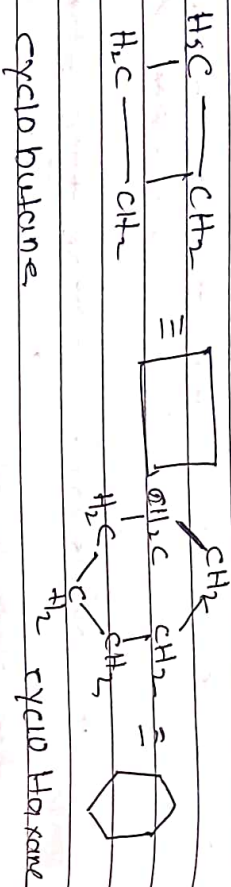
When same substitution more than one give identify the priority (e.g. tert, iso, sec) & position of each separated by comma (,)

Rule-6: -

→ When two or more different substitutions, their names with position no. arranged in alphabetical order.

IUPAC NOMINLIST OF CYCLOALKANES: + 1

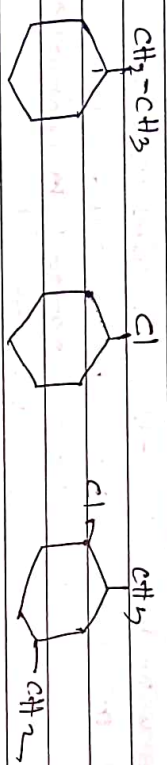
→ Cycloalkanes are the alkanes in which carbon atom are arranged in a ring.



cyclobutane

cyclohexane

→ They are named by attaching the prefix cyclo to the name of the alkane having the same number of carbons in the ring.
 → Substitution cycloalkanes are named as alkyl alkanes.

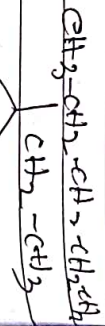
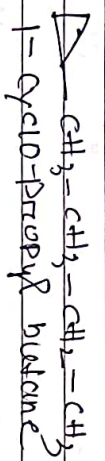


1-ethyl cyclohexane

1-chloro cyclopentane

1-chloro cyclohexane

→ Same time the side chain on the ring has more carbons. name the ring so the ring is taken as substitution.



1-cyclopropyl butane

3-cyclopropyl butane

(INORGANIC CHEMISTRY)

Metallurgy :- Definition of mineral :- + 1

Introduction :- Metallurgy. in the context of mineral engineering, focuses on the science and technology of extracting metals from their ores and refining them for practical use. This field encompasses the study of metal properties, alloy formation, and the processes involved in separating metals from mineral.

Metallurgy :-

→ It's the art and science of obtaining metals from their ores (naturally occurring mineral deposits) and modifying them for various application. This includes understanding the chemical and physical properties of metals, developing new alloys (metal mixtures), and finding ways to recycle metals, and Mineral engineering.

→ This field is broader, encompassing all aspects of mineral resources. It involves the scientific and engineering principle used to locate, extract, process, and refine minerals. This can include everything from geological exploration to the design of mining and mineral processing plants.

In essence, metallurgy is a specialized area within mineral engineering, focusing specifically on the metallic compounds in of mineral resources, while mineral engineering covers the entire spectrum of mineral-related activities, metallurgy.

GENERAL METHOD OF EXTRACTION OF METAL :-

METAL :-

→ The elements which are hard, ductile, good conductors of heat and electricity, electropositive in nature, and possess shining lustre and they have high melting and boiling point.

Preparation of metals are :-

- ① Metal are hard → they are hard because metals ~~from~~ cannot be at 10th rate,
- ② Metals are ductile → Ductility is the ability which allow the metal to be drawn into fibres wires.
- ③ Metals have high melting and boiling point.
- ④ Metals are good conductor of heat and electricity.
- ⑤ Ex:- of metal → copper, (iron, gold), etc.

Non-Metals :-

→ The elements which are dull in appearance, soft poor conductor of heat and electricity, low melting and boiling point, and they are electrically negative in nature.

Ex → Sulphate, Phosphates, Oxygen, etc,
Preparation of non-metals are →

- ① Non-metals are soft → they can be easily cut with a pair.
- ② Non-metals are not malleable → amount be beaten into thin sheets.
- ③ Non-metals are not ductile → they cannot be beaten into thin wires.

(INDUSTRIAL CHEMISTRY) :-

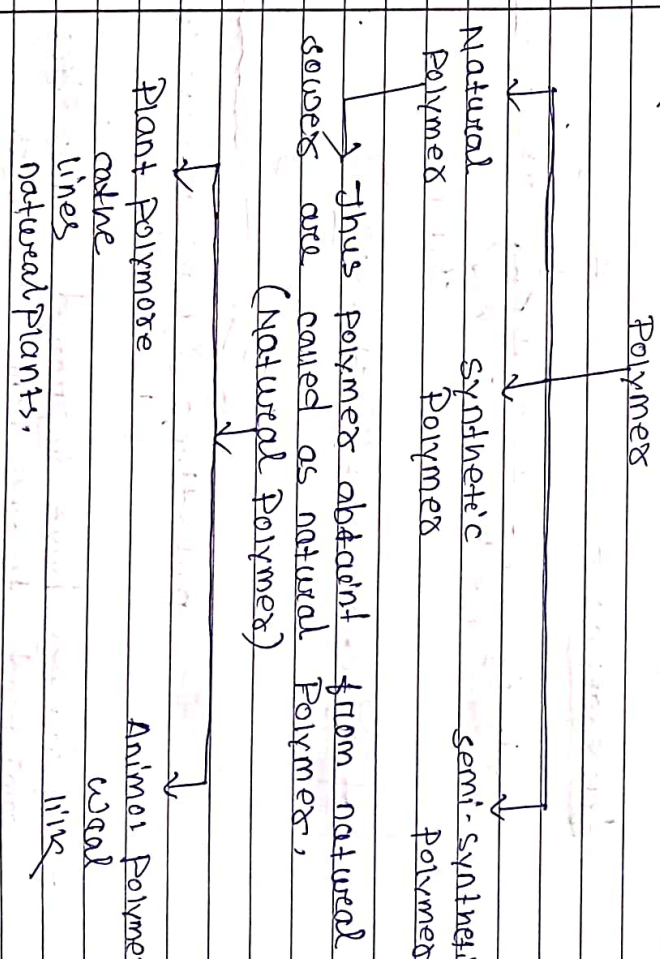
Chapter 13: Polymer :-

→ A substance which has a molecular structure. (build up block) completely from a large number of similar units bonded together, for large example - elastics, and rubbers, known as Polymers.

A Polymer is large molecule, or macromolecule composed of many repeated subunits. Polymers play an essential role in everyday life.

These are two types synthetic and natural polymer

→ such Polystyrene such as DNA, Proteins etc. Polymer both natural and synthetic are made by Polymerization of many small molecules known as monomers,



Synthetic Polymer :-

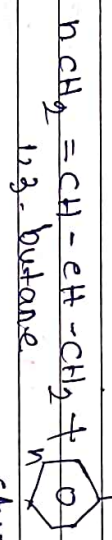
→ The synthetic polymers which are prepared in the laboratory are called synthetic polymers, thus are also called man-made polymer.

ex:- Polyethylene, PVC, Nylon, etc.

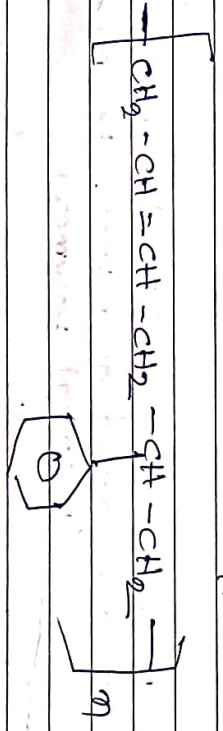
Polymerization :-

→ The polymers obtained from two or more different monomers are called copolymers. They can be prepared by chain growth as well as step growth polymerization.

For example :-



copolymerization



Butadiene styrene copolymers.

- Copolymers have improved properties as compared to the homo polymers.

Type of Polymerization reaction :-

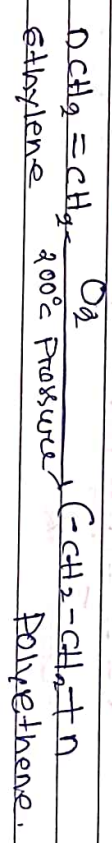
→ The chemical reaction in which high molecules are formed from monomers is known as polymerization. There are two basic types of polymerization.

- 1) chain-reaction (or addition) polymerization
- 2) step-reaction (or condensation) polymerization

1) chain reaction polymerization :-

→ chain reaction polymerization is also known as chain growth polymerization or addition polymerization, chain polymerization in which unsaturated monomer molecule add on active site of a growing polymer chain one at a time through the polymerization occurs only at one site addition of each monomer.

These practice (polymers made) by chain growth polymerization, A example of chain growth polymerization,



Mechanism :- chain-growth or addition polymerization usually has the following steps.

(a) chain initiation :- In this step, an initiation process is used which starts the chemical process, typically initiation should any organic compounds.

⑥ It prevents from corrosion also

Classification of Lubricants :-

Lubricants

Solid Lubricants

Liquid Lubricant

Semi-Solid

① Graphite

② MoS_2

- These are used in following condition -
- when operating temperature or load is too high
- these is a need to avoid combustion lubricant

Liquid Lubricants or oils :-

- Animal and vegetable oils
- mineral or Petroleum oils
- Blended oils,

Properties of Good oils :-

- Low Pressure
- High v.P.
- Low freezing points.
- Non-corrosive property
- Stability

Greases or semi-solid Lubricants :-

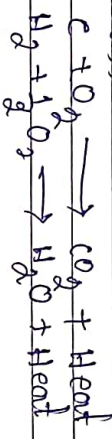
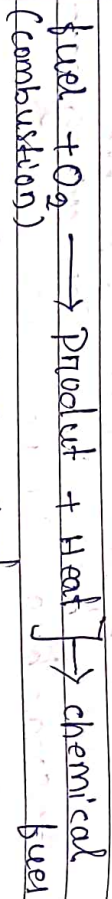
- Greases are prepared by saponification of fat with alkali. followed by adding heat lubricating oil under agitation.
- these are used in following conditions -
- where oil cannot remain in place due to high load speed, sudden jacks etc.
- calcium based greases are cup-greases
- Soda base greases

FUEL :-

INTRODUCTION OF FUEL :-

DEFINITION :-

→ A fuel is combustible substance which on proper burning in air liberates huge amounts of heat, that can be used economically for domestic and industrial purpose.



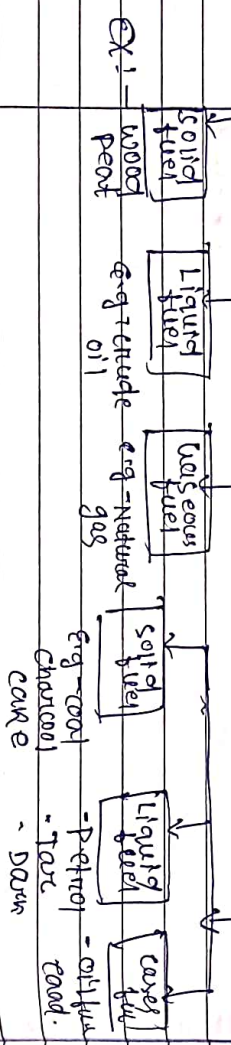
Classification :-

Chemical fuels

on the basis of occurrence

Primary natural fuel

on the basis of physical state.



Properties of A good fuel :-

- 1) High calorific value
- 2) moderate ignition temperatures
- 3) high amount of fixed carbon
- 4) less amount of moisture.
- 5) less amounts of combustible substance
- 6) easily available
- 7) ecofriendly
- 8) Economic
- 9) Absorb ash components,

Detection of calorific value of fuel :-

→ The total amount of heat liberated, when unit mass/volume of the fuel burnt completely

Types :-

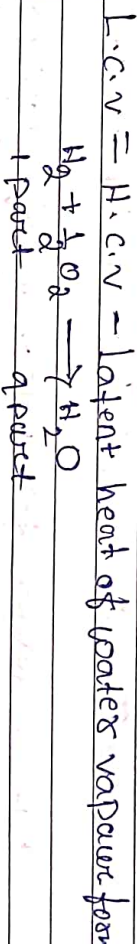
- 1) Higher or Gross calorific value (H.C.V or G.C.V)
- 2) Lower or Net calorific value (L.C.V or N.C.V)

Higher or Gross calorific value (H.C.V or G.C.V)

→ The amount of heat liberated when unit mass/volume of the fuel burnt completely and products of combustion have cooled at room temperature.

Lower or Net calorific value (L.C.V or N.C.V)

→ The amount of heat liberated when unit mass/volume of the fuel burnt completely and products of combustion are allowed to escape



L.C.V = H.C.V - weight of Hydrogen x 9 x latent heat of steam

General methods of extraction :-

(i) Ore Dressing :- An ore is made of valuable

Particle and gangue, but pure ore is required by users,

The process of liberation of valuable constituent from the associated unwanted constituents of mineral is called mineral dressing. ore dressing or beneficiation,

→ mineral beneficiation is a physical process with out changing the inherent physical identity or chemical identity.

(ii) Gravity separation :-

→ Particles of ores are varying in size, shape and specific gravity, these particles are separated by allowing them to settle in liquid separation is possible through action of gravitational force. Particles having high specific gravity will first settle down at the bottom of liquid.

- i) It is device for pulsation of liquid,
- ii) sieve acts as platform for solid particles
- iii) particles on sieve oscillate upward and down ward movement of water in jig,
- iv) Particles of high specific gravity settle down first on sieve. lighter particles settle late above the bed of heavy particles,

Froth Flotation :-

→ Heavier particles are made to float against lighter particles in an aqueous solution of ores.

→ Particles of ores have inherent preferential wettability they may have hydrophilic or hydrophobic surface (tend to repel water) these hydrophilic or hydrophobic surface of minerals can be achieved or modify with the use of reagents,

Magnetic separation :-

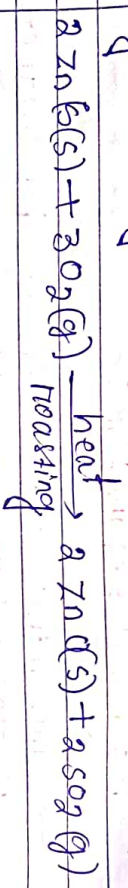
→ Some minerals are attracted by magnet, this is the natural susceptibility of minerals, but minerals have varying magnetic particles get deflected toward source of force but non magnetic particles travel unaffected, minerals one another.

Electrostatic separation :-

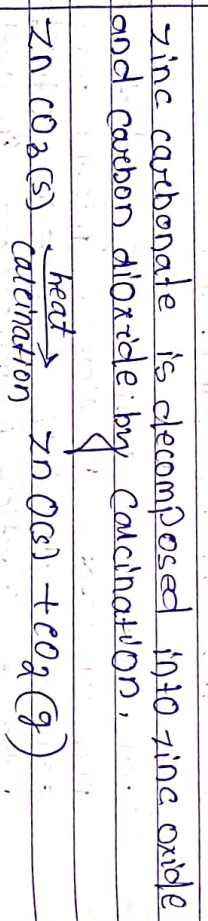
→ mineral may be composed of conductor or non conductor particles, mineral may acquire electrostatic charge in electric field, when ore particle is introduced in electrostatic field, conducting particles does not retain charge remain unaffected and non conducting particles retain charge and pinned down on pin rotor in the field.

(iii) Oxidation (Calcinations, Roasting) :- + |

→ Roasting :- It is process in which sulphide ores of the metals are converted into oxides by heating them in the presence of excess air, for example :-
 zinc sulphide is converted into zinc oxide by Roasting,

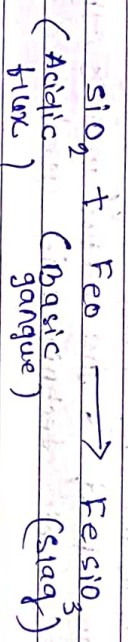
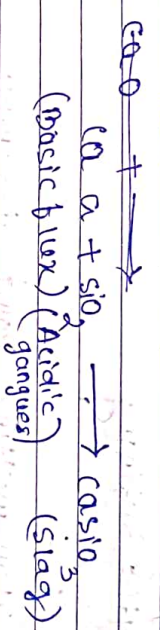
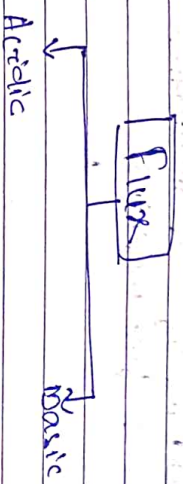
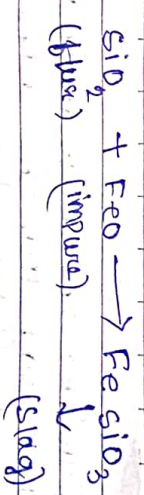


Calcination :- It is the process in which carbonate ores of the metals are decomposed into oxide by heating them in the absence or limited air
 for example :-



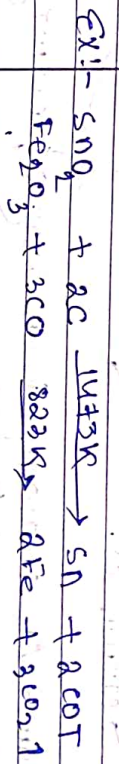
(iv) Flux and slag :-

→ A flux is a chemical substance added to the concentrated ore during smelting in order to remove the gangue to form easily fusible slag.
 → Slag is a waste product formed by combination of a flux and gangue during the extraction of metals by smelting process, in extraction of copper from copper Pyrite



Smelting :-

→ The process of extracting the impure metal from its ore at a high temp using suitable flux and a reducing agent like Carbon, hydrogen etc.,



Refining of metal :-

→ The process of purifying the crude metal is called refining. Depending upon the nature of metal & nature of impurities following methods used for refining:

- (a) Liquation
- (b) Zone refining
- (c) Electrolytic Refining

(a) Liquation :-

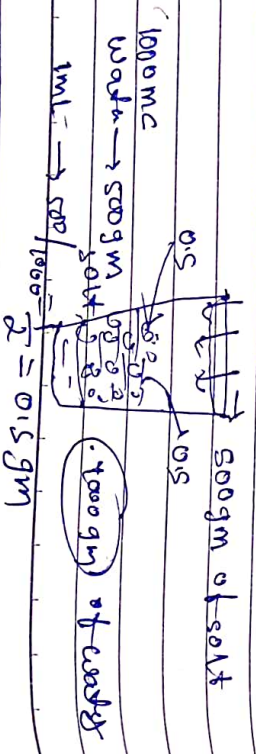
→ Based upon melting point difference
→ When the M.P of the metal lower than the impurities, this technique is used.

→ Low melting points metals such as Bi, Hg, Sn, Pb etc are refined by the process.

Chapter-8 Alloys :-

→ The homogeneous mixture of two or more metal metal and a non-metal is called an alloy.
Ex:- brass is an alloy of copper (Cu) and zinc (Zn), similarly, steel is mainly an alloy of iron (Fe) and carbon (C).

→ Amalgam - An amalgam is an alloy of mercury and one or more metals



Properties of alloy :-

(i) They are harder than their constituents but less ductile and malleable.

(ii) They are resistance to corrosion.

(iii) The melting point of an alloy may be higher or lower than any of its constituents.

(iv) The properties of an alloy are much more improved and pronounced than those of its constituents, for example :- aluminium, is light and very strong.

(v) The colour of an alloy is different from the which it is formed, for example :- both silver and zinc are almost white but the alloy formed from them are pink in colour.

PHYSICAL CHEMISTRY :-

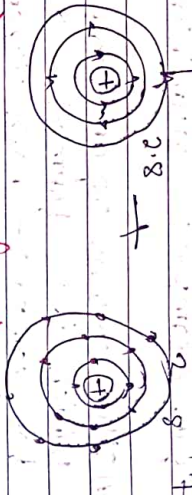
Chapters - chemical bonding :-

→ The attractive force which hold various constituents (atoms, ions, etc.) together in different chemical species is called a chemical bonding.

→ Sharing H-H → covalent bond

→ C. transfer :-

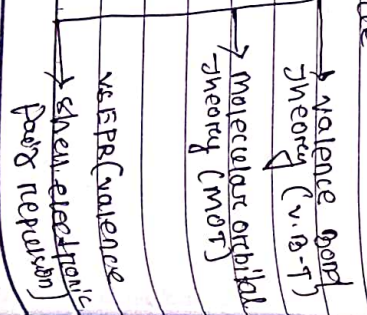
ionic bond $1s^2 2s^2 2p^6 3s^1$ → Na^+ $1s^2 2s^2 2p^6 3s^2 3p^5$ → F^-



Chemical Bonding & molecular structure :-

- Chemical Bonding → Ionic bond →
- covalent bond
- Fajan rule
- coordinate bond or dative bond
- hybridization and type → sp, sp^2, sp^3
- vander waal force

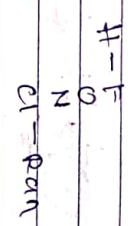
covalent bond → sharing of an e →



v.v force → Dispersion force / London force

Attraction force → Dipole Dipole Attraction force

→ Hydrogen bonding

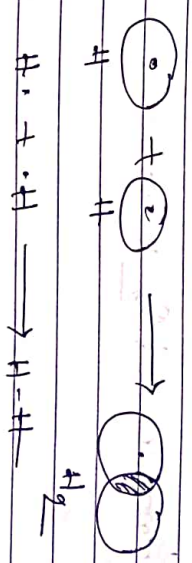


covalent and coordinate bond :-

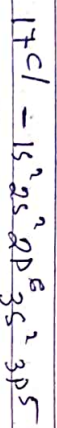
→ The chemical bond formed by the mutual (equal) sharing of valence electrons between two atoms is called covalent bond and the compound formed is called covalent compound.

→ The number of electrons shared by an atom during covalent bond formation is called covalent may be formed between the atoms similar or dissimilar elements, then a single, double and a triple bond are formed respectively.

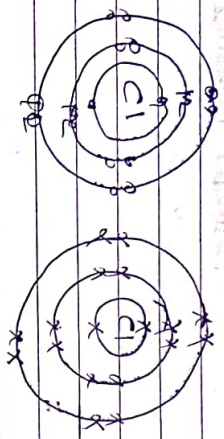
example :- formation of H_2 molecule. The electronic configuration of H is $1s^1$



ex-2 Formation of Cl_2 molecule :-

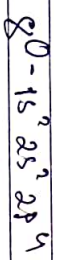


→ The electronic configuration indicates the presence of 7 valence electrons in Cl and requiring one more electron to become octet.

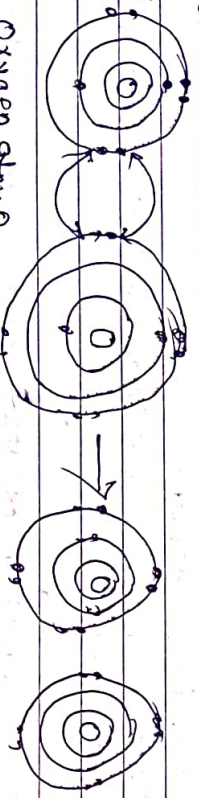


(Formation of Cl_2 molecule)

ex-3 Formation of O_2 molecule :-
The electronic configuration of O is



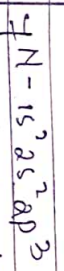
→ The electronic configuration indicates the presence of 6 valence in O and requires two more electrons to become octet.



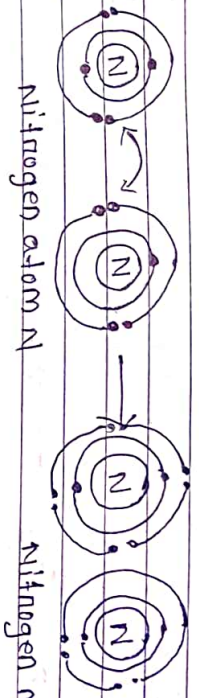
Oxygen atom → Oxygen atom → Oxygen molecule

(Formation of O_2 molecules)

ex-4 Formation of N_2 molecule :-



→ The electronic configuration indicates the presence of 5 valence electrons in N and requires three more electrons to become octet.



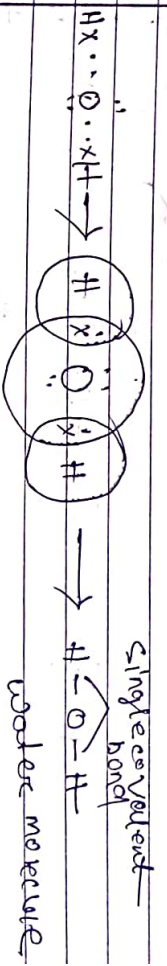
Nitrogen atom N → Nitrogen molecule N_2

N_2 molecule

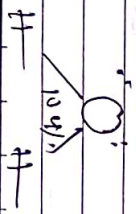
ex-5 Formation of H_2O molecule :-



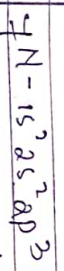
→ The electronic configuration indicates the presence of 6 and 1 valence electrons in O and H respectively. The central O and requires two more electrons to become octet while each Hydrogen atom,



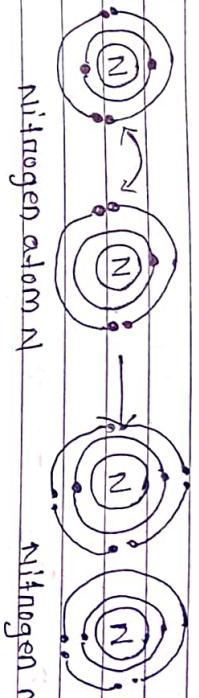
(Formation of H_2O molecules)



ex-6 Formation of CH_4 molecule :-



→ The electronic configuration indicates the presence of 4 valence electrons in C and requires four more electrons to become octet.



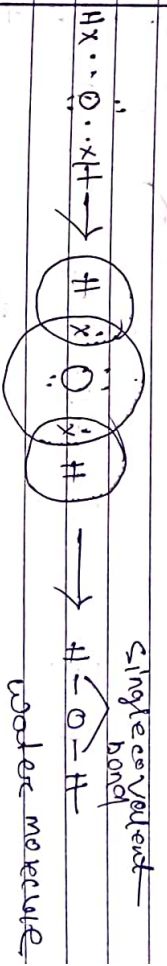
Carbon atom C → Carbon molecule CH_4

CH_4 molecule

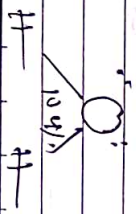
ex-7 Formation of CH_3Cl molecule :-



→ The electronic configuration indicates the presence of 4 valence electrons in C and requires four more electrons to become octet.



(Formation of CH_3Cl molecules)

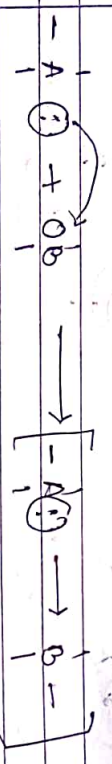


Coordinate bond :-

→ The chemical bond formed by the partial sharing of a lone pair of electrons between two atoms,

Conditions for the formation of coordinate :-

→ One of the participating atoms should have at least one lone or unshared pair of electrons,

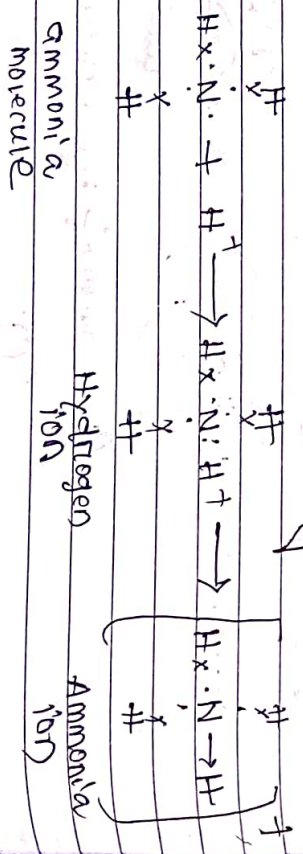


Donor Acceptor

ex-1 formation of ammonium ion (NH_4^+).

→ Ammonium ion (NH_4^+) is formed by the combination of NH_3 and H^+ ion, $\text{NH}_3 + \text{H}^+ \rightarrow \text{NH}_4^+$

Ammonia (NH_3) contains a lone pair of electrons over N while H^+ ion contains no electron and requires two electrons to become duplet, thus the unshared pair of electrons over nitrogen in NH_3 is partially



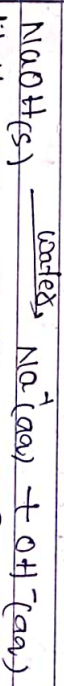
Chapter 2: Acid base Theory :-

Introduction :-

→ There are many Particle methods to identify a substance as an acid or a base, The particles include use of pH meter, indicator, litmus Paper chemical reaction, etc However, theoretically it is now possible to know whether a substance is acid or a base,

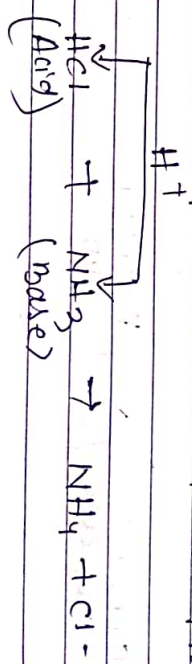
Arrhenius Theory :-

→ According to Arrhenius theory Acids are the substance which produce H^+ ions in aqueous solution while bases are the substance which produce OH^-



Lewis Theory :-

→ According to Lewis theory Acids are the substance which donate a proton (H^+ ion) to any other substance, while bases are substance which accept a proton (H^+ ion)



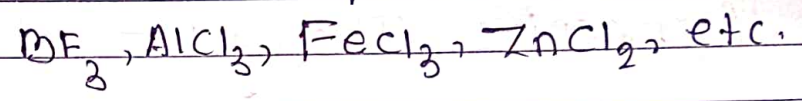
Since, HCl has donated a proton (H^+), it acts as an acid, on the other hand, NH_3 has accepted a proton from HCl and thus it acts as a base.

Lewis Theory :-

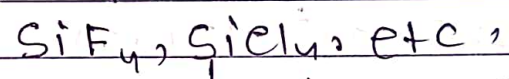
→ According to Lewis theory 'Acids are the substance (molecule) which can accept a pair of electrons from any other substance while bases are the substance,

Ex: - (i) cation like CH_3^+ , H^+ , etc.

(ii) Neutral molecules containing electron deficient are Lewis acids,



(iii) Neutral molecules containing vacant d-orbitals in the central atom for the accommodation of incoming electrons act as Lewis acids, for ex: -



(iv) The molecules having multiple bonding ($=$ or \equiv) between the atoms of different elements are acidic in nature, for example: CO_2 , $(O=C=O)$, SO_2 , etc.

